#### Heat Pumps 10:00 Friday 12th



# Building for a Sustainable Future Policy | Research | Practice

Oxford Brookes University | 11-12 June 2009 Optional tours of local renovations: 13 June 2009

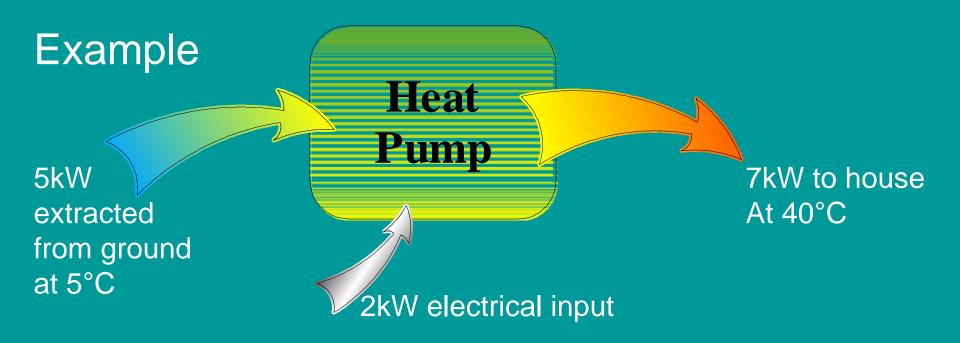








# **AECB Conference** June 12th 2009



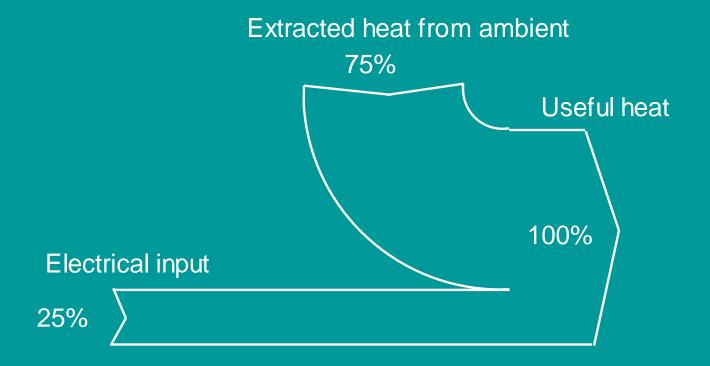
Useful heat output = extracted heat + electrical input

Coefficient of Performance, COP = 
$$\frac{\text{Heat output}}{\text{Power input}} = \frac{7 \text{ kW}}{2 \text{ kW}} = 3.5$$

John Cantor

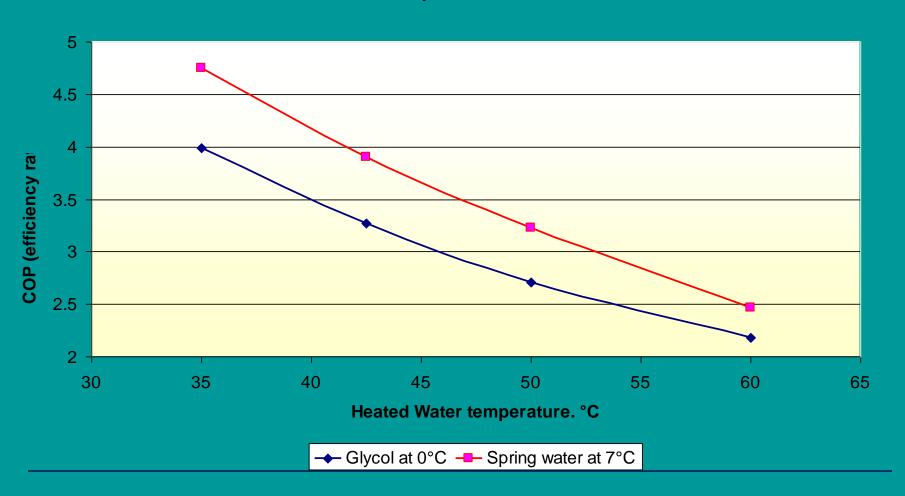
## Sankey diagram

# **Heat Pump, COP4**



# Variations in Efficiency

Variation in Coefficient of Performance (COP) with heated water temperature



# Types of heat pump

# Ground Source heat pump

- Horizontal trench
- Vertical borehole
- Ground water source

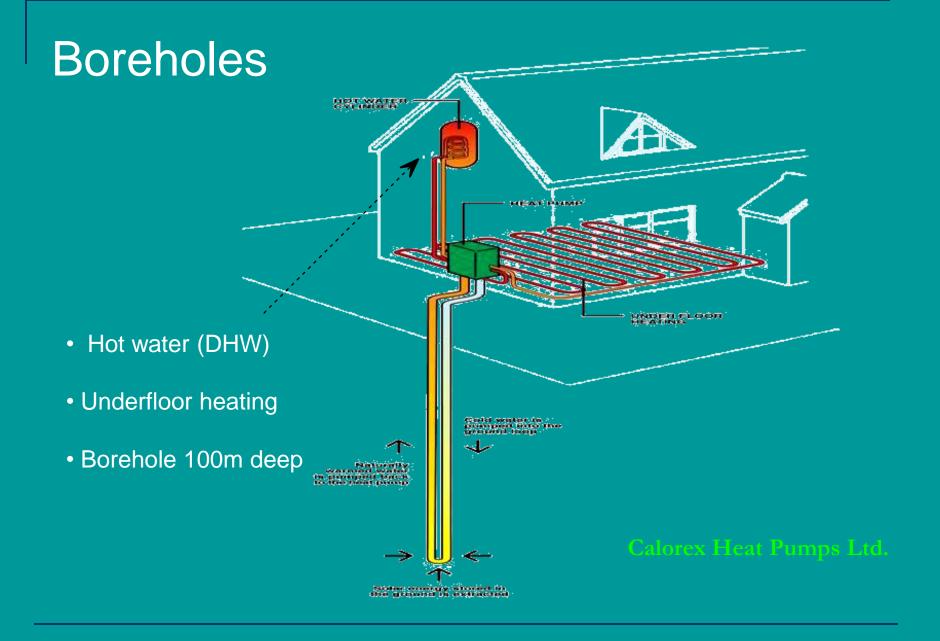
### Air Source

- External air
- Ventilation air

### Uses for heat:

- Underfloor heating
- Radiators
- Domestic hot water (DHW)







# Ground water

- Spring water often at 10°C all year
- •Can be pumped directly through heat pump if non corrosive
- Certain heat pumps can tolerate corrosive water
- Very high efficiencies can be achieved
- Can be used with horizontal-trench pipe work

# Ground source heat pump units



Calorex



Kensa

# Hot water cylinder, buffer cylinder & heat pump unit









# Direct expansion unit (DX), Hydrocarbon refrigerant.



Neura, Austria.

# Air source heat pump





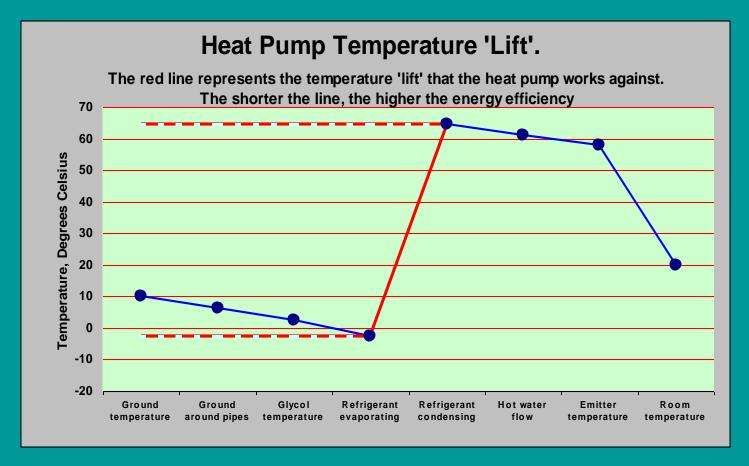
# 5kW Air Source. Ecodan with variable frequency compressor.



### What affects the energy efficiency of a heat pump system?

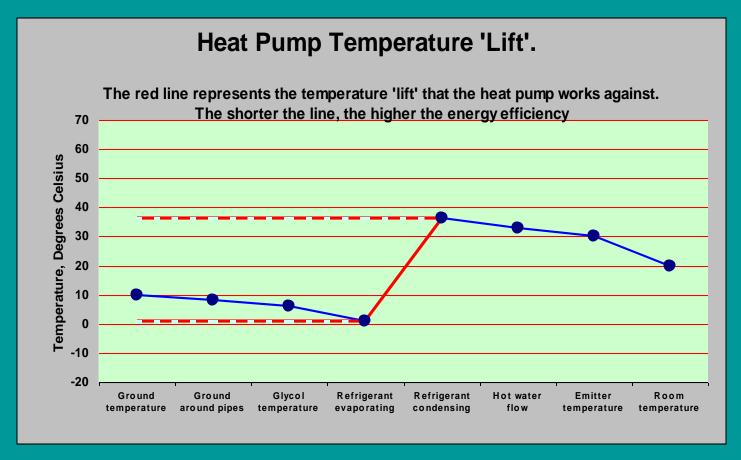
- Source temperature
- Type of source
- Season of use (winter only, all year)
- Efficiency of collector
- Output temperature
- Type of emitter (radiator, underfloor etc.)
- Insulation levels
- Temperature requirements of building
- Efficiency of heat pump unit.
- Need for, and efficiency of, fans and pumps
- Backup heating
- Controls

### www.heatpumps.co.uk/heatpumpcalculator.html



COP about 2

### www.heatpumps.co.uk/heatpumpcalculator.html



COP about 4

# Straight pipe





# Coiled pipe



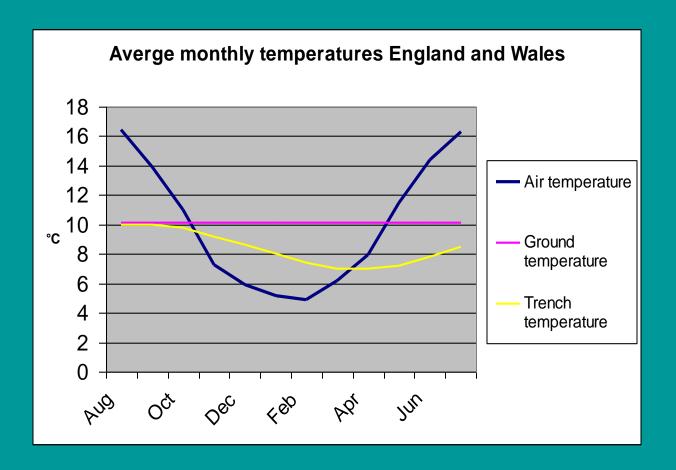
### Horizontal trench Ground Source





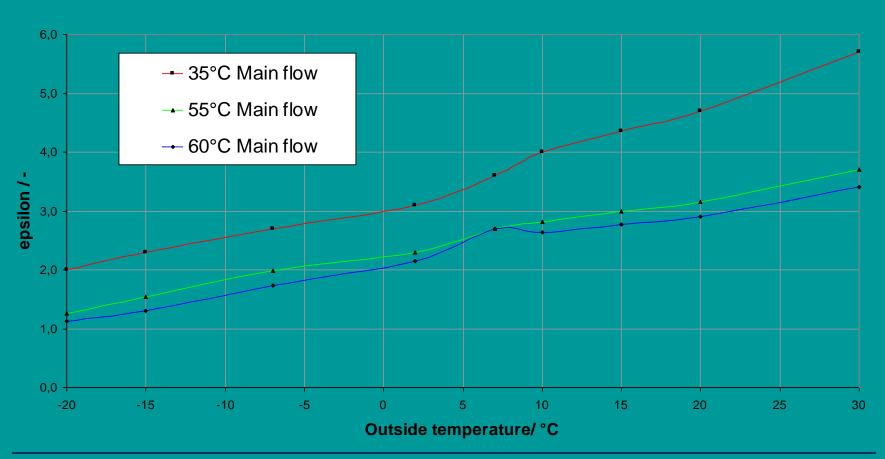
- •A lot of ground has to be moved
- •Big digger required
- •Space required for spoil.
- •Common method in Germany.

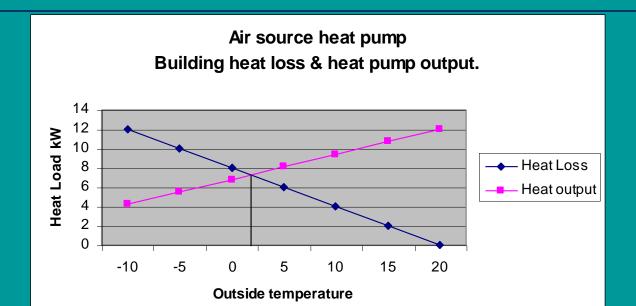
# **Ground Source issues**

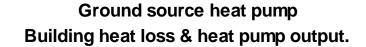


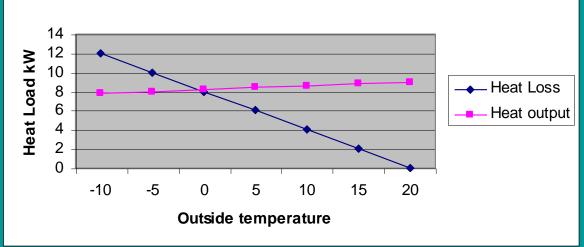
Air source heat pump. COP v ambient temperature

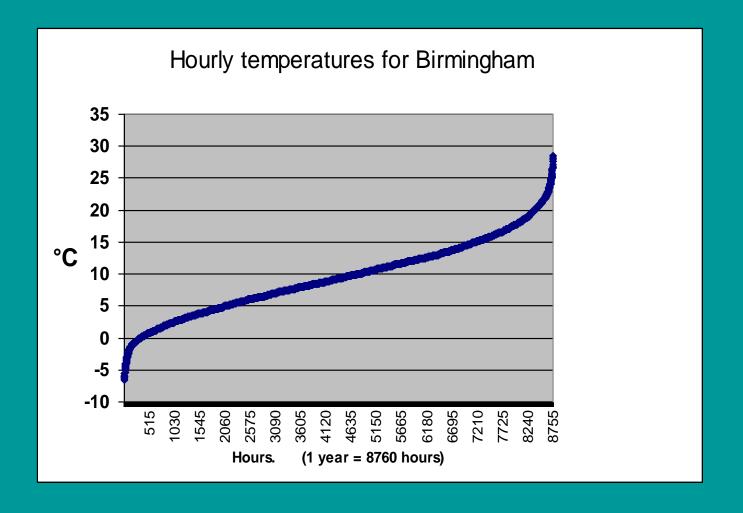
#### **Performance factors**











# **Heat Pump sizing**

- Often sized closely to design heat loss
- Constant heating more common
- •Sometimes sized significantly less than design heat loss

### Backup energy use

(the 3<sup>rd</sup> column is only relevant if the backup is electric)

| Size of heat pump compared to design heat loss | Contribution required from backup heating | Seasonal Performance Factor (SPF) |
|--|---|-----------------------------------|
| 100%   | 0%  | 3.7                               |
| 90%  | 3.5%                                      | 3.4                               |
| 80%  | 6.5%                                      | 3.15                              |
| 60%  | 18%                                       | 2.5                               |

Seasonal Performance Factor (SPF) is the average COP over the year, and includes any backup electricity used

# Performance data

### **Examples**

| Air source heat pump data |             |         |  |
|---------------------------|-------------|---------|--|
| Air 7°C, water 35°C       | Heat output | 8.96 kW |  |
|                           | Power input | 2.42 kW |  |
|                           | COP         | 3.7     |  |
| Air 0°C, water 35°C       | Heat output | 7 kW    |  |
|                           | Power input | 2.3 kW  |  |
|                           | COP         | 3.0     |  |
| Air 0°C, water 55°C       | Heat output | 6 kW    |  |
|                           | Power input | 3.1 kW  |  |
|                           | COP         | 1.9     |  |

| Ground source heat pump data |             |        |  |  |
|------------------------------|-------------|--------|--|--|
| Brine 0°C, water 35°C        | Heat output | 8.3 kW |  |  |
|                              | Power input | 1.8 kW |  |  |
|                              | COP         | 4.6    |  |  |
| Brine 0°C, water 50°C        | Heat output | 7.8 kW |  |  |
|                              | Power input | 2.5 kW |  |  |
|                              | COP         | 3.1    |  |  |
|                              |             |        |  |  |
|                              |             |        |  |  |
|                              |             |        |  |  |

- •Rated size is Heat-Output, not Power-Input
- •This must be known along with the conditions

# **Backup heating**

- Many heat pump units have an integral electric element
- Sometimes required for legionella protection of hot water

### Other backup options:

- Boiler
- Wood

### **Control of Backup**

#### **Usually configured as follows:**

1. Alternative Usually used with radiator in retrofit

2. Parallel Underfloor systems

3. Part parallel Large radiators or poor underfloor

# Underfloor heating





# Underfloor heating distribution manifold

There are normally more pipe loops with a system designed for a heat pump.





**Heat Pump design** 

**Boiler design** 

# The buffer tank debate

## Why use buffer cylinders?

- •To minimise stop/start (cycling) of the compressor
- To accommodate substandard emitter circuits

### How do they affect efficiency?

- •Improve compressor run duration
- Usually improve, but sometimes reduce efficiency
- Implications for circulation pump power

## How can they be designed out?

- Better control of systems
- Thermal storage in emitter circuits
- Variable capacity heat pumps

# The finer details

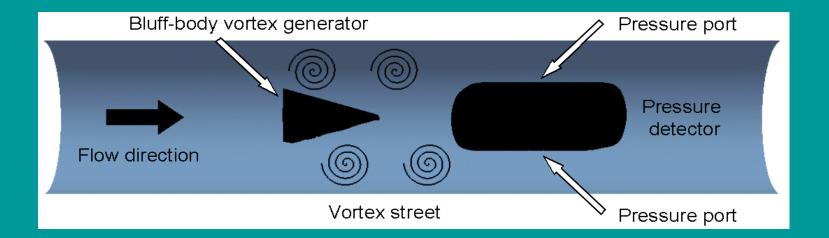
## Power circulating fluids.

- •Heat pumps tend to operate more continuously that conventional systems. This is more reason to use 'A' rated circulators.
- Pipe diameters must be large enough so required pump pressure is low
- •The further the ground source from the heat pump unit, the larger the pipe diameter required.
- Control systems must be designed and set correctly

#### Measuring the actual heat produced

It is not easy to measure heat. This can only be done using a flow sensor and two temperature sensors. In the past this has been expensive and/or unreliable, since flow sensors have been usually either a paddle, or ultrasonic.

New technology from Grundfos Direct Sensors can make monitoring of heat more reliable and affordable.



Clever electronics calculates the actual water flow rate.

The actual heat (kW) is calculated from the flow rate and the temperature rise across heat pump. This can be compared to the electricity consumption to give a instantaneous or average COP figure.

# Future developments?

Variable speed/ variable capacity compressors

**Buffer tanks?** 

**Expansion valves** 

Much better control systems required



No expected quantum leaps

**Improvements + cost cutting = no change** 

As electricity supply grid improves, heat pumps become more viable



